

ER25

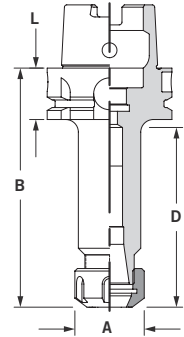


HSK63A & Straight Shank ER25 Collet Chucks

(Balanced to G2.5@18,000 RPM)



- Small diameter nose well-suited for working in close quarters
- Increased flexibility for milling, drilling, and reaming
- Flush precision collet nut, grips tool close to cutting edge for accuracy and rigidity
- Concentric to .0002" TIR puts tool precisely on spindle center line
- Wide range collets reduce collet and toolholder inventories
- Through spindle coolant standard
- **ER16 Collets found on pages 606-607.**



HSK63A ER25 Collet Chucks

Capacity	Taper	A	Gage Length (B)	D	L	Max. Nosepiece Torque	Part #
.040-.629	HSK63A	1.64	3.00	1.70	1.02	42 ft lbs	RHASK63AER25300
.040-.629	HSK63A	1.64	5.00	2.80	1.02	42 ft lbs	RHASK63AER25500
.040-.629	HSK63A	1.64	7.00	3.50	1.02	42 ft lbs	RHASK63AER25700

ER25 Straight Shank Collet Extension

A	B	D	L	Photo	Dimensions	Part #
1.64	7.5	1.00	5.5			RSSER25750

ER25 Parts & Accessories

Description	Photo	Dimensions	Part #
ER25 Replacement Nosepiece			RER25NPA
ER25 Collet Wrench†			RER25W
ER25 Stop Screw			RER25SS
ER25 Stop Screw Coolant Thru			RER25SSC

†Required for assembly.

HSK63A Coolant Accessories

HSK63A Coolant Tube	HSK63A Coolant Tube Plug	HSK63A Coolant Tube Wrench
RHASK63ACT	RHASK63AHP	RHASK63ATW

Toolholders